

4th DIBC Open 2016

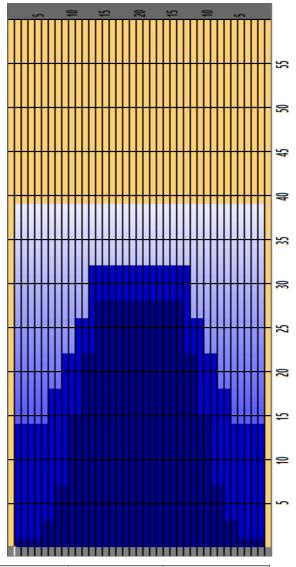


					Ions funca Dou Lusanon
Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 ul
		•			
Forward Oil Total	14.65 mL	Reverse Oil Total	12.1 mL	Volume Oil Total	26.75 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE
3					

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	6L	6R	1	14	29	1.9	3.8	1.9	1450
3	8L	8R	2	14	50	3.8	7.7	3.9	2500
4	10L	10R	3	18	63	7.7	15.3	7.6	3150
5	12L	12R	3	18	51	15.3	22.9	7.6	2550
6	14L	14R	2	18	26	22.9	28.0	5.1	1300
7	2L	2R	0	22	0	28.0	32.0	4.0	0
8	2L	2R	0	30	0	32.0	39.0	7.0	0

1 2L 2R 0 30 0 39.0 32.0 -7.0 0 2 13L 13R 2 22 30 32.0 25.8 -6.2 1500 3 11L 11R 2 14 38 25.8 21.9 -3.9 1900 4 9L 9R 2 14 46 21.9 18.0 14.1 -3.9 2700 5 7L 7R 2 14 54 18.0 14.1 -9.0 -5.1 3700 7 2L 2R 0 14 0 9.0 0.0 -9.0 0		START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
3 11L 11R 2 14 38 25.8 21.9 -3.9 1900 4 9L 9R 2 14 46 21.9 18.0 -3.9 2300 5 7L 7R 2 14 54 18.0 14.1 -3.9 2700 6 2L 2R 2 18 74 14.1 9.0 -5.1 3700	1	2L	2R	0	30	0	39.0	32.0	-7.0	0
4 9L 9R 2 14 46 21.9 18.0 -3.9 2300 5 7L 7R 2 14 54 18.0 14.1 -3.9 2700 6 2L 2R 2 18 74 14.1 9.0 -5.1 3700	2	13L	13R	2	22	30	32.0	25.8	-6.2	1500
5 7L 7R 2 14 54 18.0 14.1 -3.9 2700 6 2L 2R 2 18 74 14.1 9.0 -5.1 3700	3	11L	11R	2	14	38	25.8	21.9	-3.9	1900
6 2L 2R 2 18 74 14.1 9.0 -5.1 3700	4	9L	9R	2	14	46	21.9	18.0	-3.9	2300
	5	7L	7R	2	14	54	18.0	14.1	-3.9	2700
$ \ \ 7 \ \ 2L \ 2R \qquad 0 \qquad 14 \qquad 0 9.0 0.0 -9.0 \qquad 0$	6	2L	2R	2	18	74	14.1	9.0	-5.1	3700
	7	2L	2R	0	14	0	9.0	0.0	-9.0	0

Cleaner Ratio Main Mix NA
Cleaner Ratio Back End Mix NA
Cleaner Ratio Back End Distance NA
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track	
Track Zone Ratio	4.79	1.67	1.02	1.02	1.67	4.79	
1500							
1350							
900							
750 — 600 —	<u>_</u>						
450							
150	· <u>·</u>					· · · · · · · · · · · · · · · · · · ·	
1 2	3 4 5 6 7 8 9	10 11 12 13 14 15	16 17 18 19 20 19	1	11 10 9 8 7 6	5 4 3 2 1	